DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

BELT CASTING OF NON-FERROUS AND LIGHT METALS AND APPARATUS THEREFOR (U.S. Serial No. 10/574,459 filed March 31, 2006)

the specification of which (check one)

	_ is attached her	reto.	
XXX	was filed on	01 October 2004	as
Application Serial No.		PCT/CA2004/001782	
and wa	is amended on		- .•
		(if applicable)	-

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International Application which designated at least one country other than the United States, listed below. I have also identified below any foreign application for patent or inventor's certificate, or PCT International Application having a filing date before that of the earliest application on which priority is claimed:

Prior Foreign Application((s)		Priority Claimed	
Number	Country	Filing Date	Yes	No
			-	
			-	

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States provisional application(s) listed below:

Provisional Application No.	<u>Filing Date</u>	<u>Status</u>
60/508,388	October 3, 2003	
I hereby claim the benefit under States Application(s), or Section the United States listed below. matter in addition to that disclose the first paragraph of Title 35, disclose to the United States Pabe material to patentability as dwhich became available between national or PCT international f	n 365(c) of any PCT Internation Insofar as this application sed in any such prior Applicat United States Code, Section Internation Intert and Trademark Office a Tefined in Title 37, Code of Fection the filing date(s) of such	nal Application(s) designating discloses and claims subject tion in the manner provided by 112, I acknowledge the duty to all information known to me to deral Regulations, Section 1.56 prior Application(s) and the
Application Serial No.	Filing Date	<u>Status</u>

And I hereby appoint

Richard S. Milner (Reg. No. 33,970), Christopher C. Dunham (Reg. No. 22,031), Ivan S. Kavrukov (Reg. No. 25,161), Norman H. Zivin (Reg. No. 25,385), William E. Pelton (Reg. No. 25,702), John P. White (Reg. No. 28,678), Peter J. Phillips (Reg. No. 29,691), Robert D. Katz (Reg. No. 30,141), Paul Teng (Reg. No. 40,837), Richard F. Jaworski (Reg. No. 33,515)

and each of them, all c/o Cooper & Dunham of 1185 Avenue of the Americas, New York, New York 10036, my attorneys, each with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith, and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty.

Declaration and Power of Attorney		Page 3
Please address all communications and dir	ect all telephone calls, rega	rding this application
to Christopher C. Dunham	Reg.	<i>No</i> . 22,031
Cooper & Dunham LLP		
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New York, New York 10036		
Tel. (212) 278-0400		
Customer No. 23432		
I hereby declare that all statements made he statements made on information and belief statements were made with the knowledge are punishable by fine or imprisonment United States Code and that such willful for application or any patent issued thereon.	ef are believed to be true; a e that willful false statemen at, or both, under Section 1	and further that these ts and the like so made 1001 of Title 18 of the
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